

CAD-CUT® Puff Heat Transfer Vinyl

Application Instructions

1-Color Application Instructions

Time: 8-10 seconds
Temp: 280°F / 138°C
Pressure: Medium/Firm
Peel: Hot

Hotronix® 360 IQ™ Hat Press

Time: 45 seconds
Upper: 280°F
Lower: 320°F
Pressure: Medium/Firm
Peel: Hot
Cover Sheet: 1/8" Foam Pad

Special Notes

Puff is designed to only withstand one heat application. Repeated applications will permanently flatten the puff special effect. It is recommended that Puff be applied last when using with other materials.

Care Instructions

Machine wash inside-out using mild detergent. Do not use bleach. Hang dry or tumble dry low.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

100% Cotton
 100% Polyester
 Cotton/Poly Blends

Cutter Instructions

Cutter	Blade	Force	Offset	Speed	Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.
Graphtec	45°	8-9	0	30cm/s	Cutting Note: Puff material carrier is matte, be sure to cut into the shiny side of the material.
Roland GS-24	60°	80-90g	.25	30cm/s	
Silhouette Cameo 4	Autoblade	6	0	8	

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